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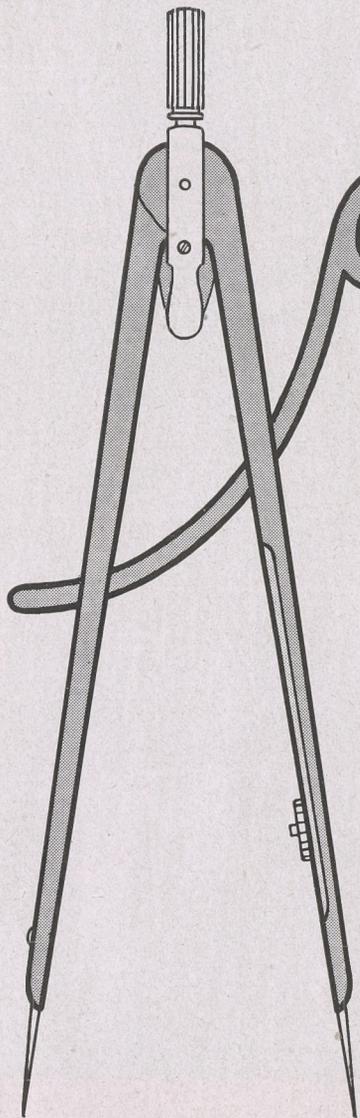


Accurate
METAL
WEATHER
STRIPS

**FOR
WINDOWS
AND
DOORS**



ACCURATE METAL WEATHER STRIP CO.
New York N. Y.



accurate METAL

FOR VARIOUS TYPES OF WOOD AND METAL

Weather Stripping is a necessary feature of modern building construction

Weather stripping has long been recognized as a requirement in modern building construction. Now, with design trends favoring larger glass areas, with the development of more accurate heating controls and with the wide use of insulation, its importance cannot be stressed too forcefully. No longer is the mere specifying of weather stripping important—today it is essential that weather strips be **tailor-made** to fit the particular type of sash or door involved, that they have the appearance, strength and durability to assure years of satisfaction under the severest conditions.

Essential with air conditioning systems

Meeting the tempo of the times, present day air conditioning and heating systems are designed to achieve a fine balance of distribution—to maintain even temperatures. Their successful operation depends, in large part, on the elimination of air leakage around doors and windows.

One type cannot serve all conditions

The many varying types of sash and door construction used today makes it impossible to provide one standard system of weather stripping which will meet all conditions accurately and efficiently. "ACCURATE" Metal Weather Strips are available in a number of types designed to meet the peculiarities of the particular sash or door construction involved. On the following pages are illustrated some of the more common types of doors and windows, together with the "ACCURATE" equipment designed to satisfy their requirements. In addition to these types, we manufacture special strips for unusual requirements, and we are equipped to roll strip to individual specification. Costs are moderate.

Type and quality of materials

While zinc and bronze are the two metals most commonly used for metal weather strips, we can also supply our equipment in other metals such as brass, aluminum, stainless steel, etc.

The zinc metal used is of purest quality, specially rolled and tempered to our own specification. In fabrication, the zinc is sheared and formed across the grain, thereby giving it considerable more rigidity than ordinary ribbon zinc. The sheet zinc, in addition, possesses greater resistance to extreme temperature changes.

Nails used for attaching zinc strips are cadmium plated, the screws sheradized. For bronze strips, copper nails or brass screws are employed.

Distributed throughout the United States

The "ACCURATE" Metal Weather Strip Co., maintains, in connection with its Main Office at New York, an experienced engineering department. In addition, the company is nationally represented in the principal cities. All agents are thoroughly experienced and equipped to render efficient service through trained mechanics. Write to us for address of our nearest agent.

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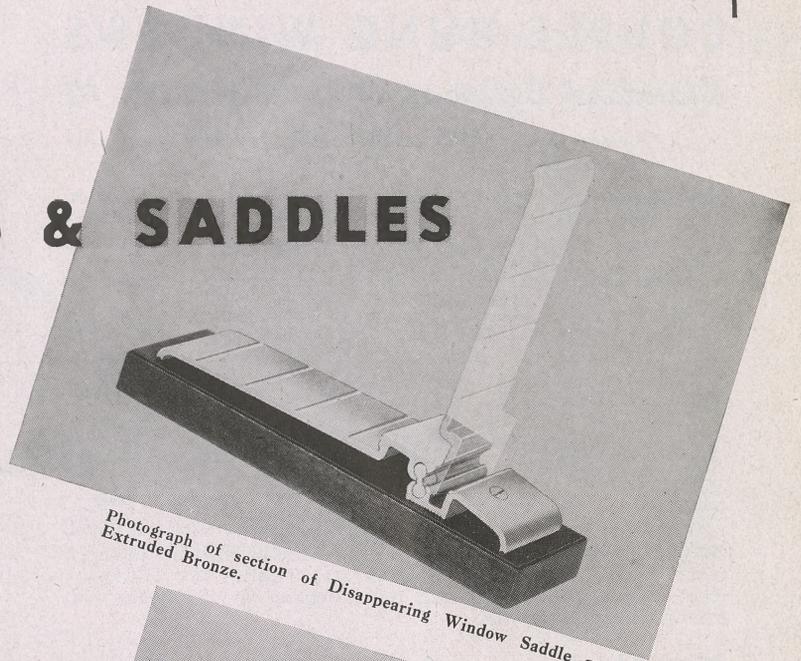
WEATHER STRIPS & SADDLES

WINDOWS AND DOORS

3 *recent* DEVELOPMENTS

DISAPPEARING WINDOW SADDLE

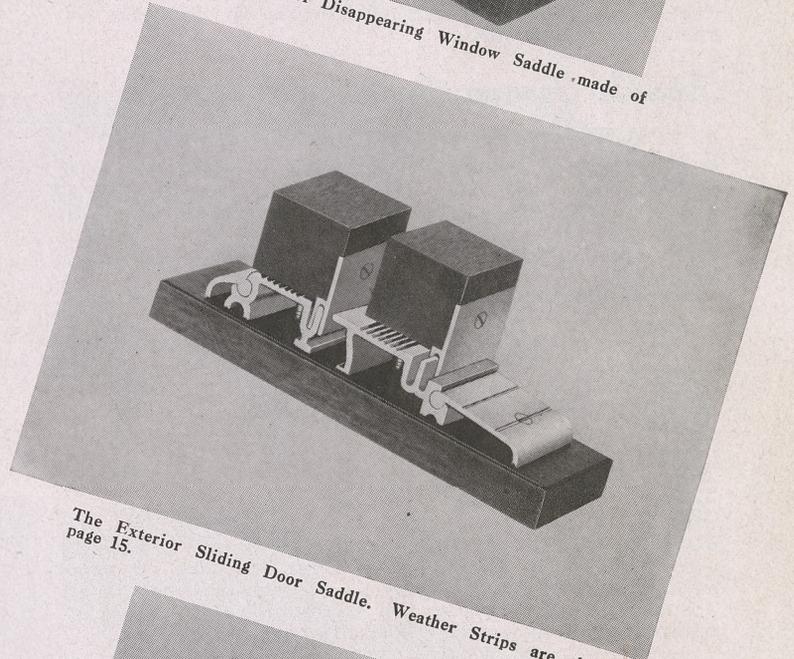
The disappearing window saddle is an ideal solution to the sill problem created when sash is designed to drop below the floor level and the opening used for access to porch or other exterior building wing. The threshold section can be swung a full quarter circle to permit the raising or lowering of sash. It is made of extruded bronze with exclusive double socket hinge feature. Adapted for use with both wood and metal sash. See page 12 for full size section and installation detail.



Photograph of section of Disappearing Window Saddle made of Extruded Bronze.

WEATHER STRIPS AND SADDLES FOR EXTERIOR SLIDING DOORS

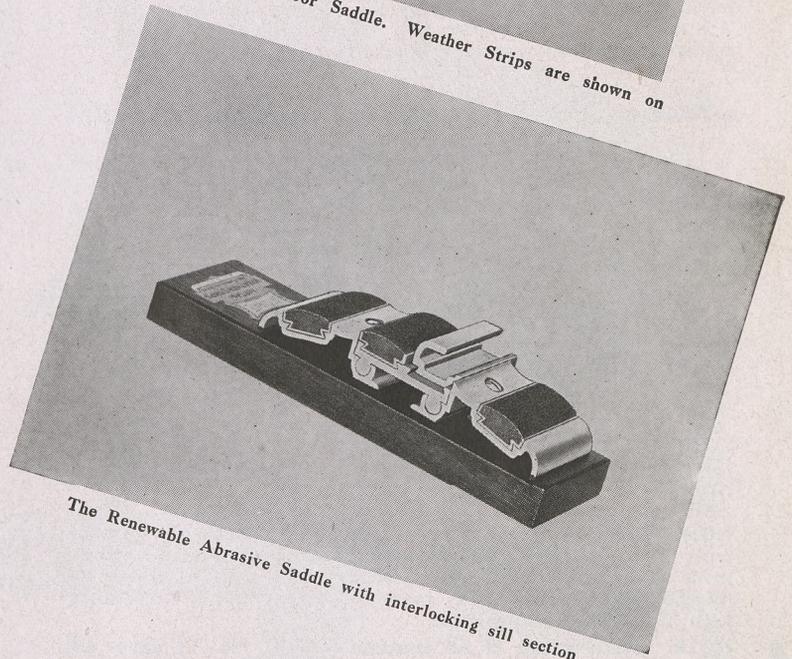
Weather stripping of exterior sliding doors has always presented difficulties, particularly at the bottom of the door. "ACCURATE" now offers an ingenious and practical type of extruded bronze saddle and weather stripping. Both were designed—in co-operation with architects—specifically for exterior sliding doors, and both have proved entirely satisfactory in actual use under severe conditions. The weather stripping for head, jambs and meeting stiles are shown in detail on Pages 14 and 15.



The Exterior Sliding Door Saddle. Weather Strips are shown on page 15.

RENEWABLE ABRASIVE SADDLE

The abrasive type extruded sectional bronze saddle is designed for entrance doors of commercial and public buildings where traffic is heavy and the danger of slipping must be kept at a minimum. An abrasive compound is permanently baked into bronze dove-tail sections which are readily inserted in the saddle at any time to replace those which have become worn. The interlocking sill section illustrated is for use in conjunction with the weather stripping of the door bottom. If this feature is not desired it may be omitted and an abrasive section inserted in its stead. Full size details are shown on Page 13.



The Renewable Abrasive Saddle with interlocking sill section.

WINDOW WEATHER STRIPS

DOUBLE HUNG WINDOWS

Standard Equipment . . Series No. 10

A moderately priced weather strip generally used with stock sash.

FEATURES—This type is suitable for all types of sliding sash. Covers full width at head, sill and pulley stiles. Corrugated members, (see drawing) make for greater tightness and less friction in window opening and closing operation.

SERIES No. 10	STRIP NUMBER			ZINC or BRONZE Inches Thick	HOW ATTACHED
	1 3/8" Sash 10A	1 3/4" Sash 10B	2 1/4" Sash 10C		
Head	2	3	6	.018	nails
Sill	3	6	10	.018	nails
Meeting Rail	7	7	7	.024	nails
	8	8	8	.018	nails
Upper Sides	2C (or 2CX)	3C (or 3CX)	10C (or 10CX)	.018	nails
Lower Sides	4C	5C	9C	.018	nails

NOTE: Series No. 10 Equipment can be furnished in heavier material if desired.

HOW TO SPECIFY—All double hung windows shall be equipped with "ACCURATE" Metal Weather Strips, Series No. 10 equipment, cross grain zinc (or cold rolled bronze) in accordance with manufacturer's standards.

Double Groove Type . . Series No. 20

A highly efficient type for the better class work.

FEATURES—This equipment gives double contact at sash cord borings and on pulley stiles. The pulley stile strips are attached with screws permitting easy removal. After sash are squared, variation in alignment is corrected by packing out the No. 11 type strip with waterproof Ruberoid strips so that the pulley stile members are parallel.

SERIES No. 20	STRIP NUMBER All Sash Thicknesses	ZINC or BRONZE Inches Thick	HOW ATTACHED
Head	1	.018	nails
Sill	17A	.028	nails
Meeting Rail	7C	.024	nails
	8C	.018	nails
Upper Sides	11	.018	screws
Lower Sides	11	.018	screws

HOW TO SPECIFY—All double hung windows shall be equipped with "ACCURATE" Metal Weather Strips, Series No. 20 equipment, with heavy duty 12 gauge sill member and double tongue side members, all cross grain zinc (or cold rolled bronze) in accordance with manufacturer's standards.

Heavy Duty Type . . Series No. 30

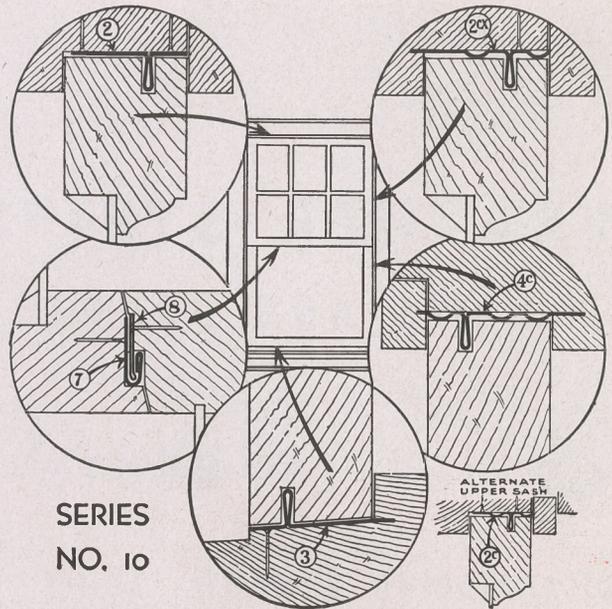
Ideal for use in schools, office buildings, hospitals and institutions where ruggedness is a prime requisite.

FEATURES—A heavy No. 16 gauge channel is screwed to the pulley stiles and engages a channel type lining on the sash to provide an efficient and extremely durable installation.

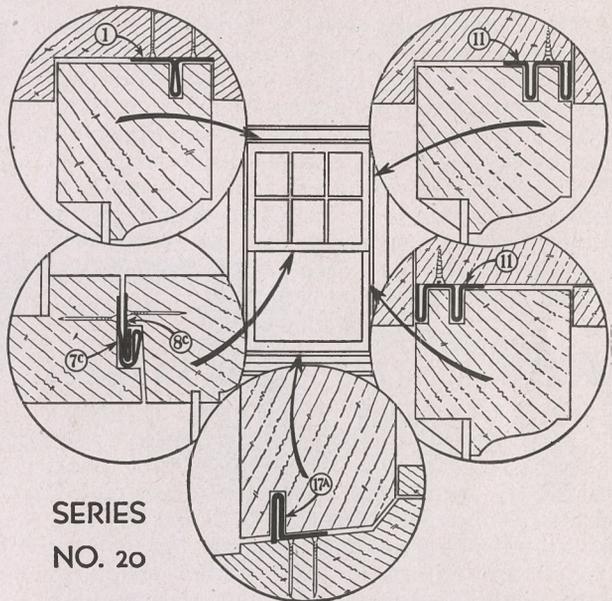
SERIES No. 30	STRIP NUMBER All Sash Thicknesses	ZINC or BRONZE Inches Thick	HOW ATTACHED
Head	1	.018	nails
Sill	17A (or 12)	.028 .045	nails screws
Meeting Rail	7	.024	nails
	8	.018	nails
Upper Sides	11A	.045	screws & nails
Lower Sides	11A	.045	screws & nails

HOW TO SPECIFY—All double hung windows shall be equipped with "ACCURATE" Metal Weather Strips, Series No. 30 equipment with heavy duty No. — (see Series 80 page 4) gauge sill member, all cross grain zinc (or cold rolled bronze) in accordance with manufacturer's standards.

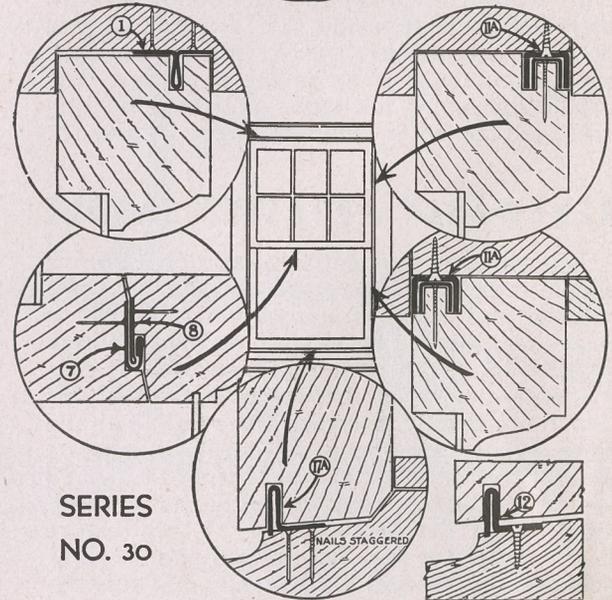
NOTE: Specify gauge of sill member desired. No. 12 gauge sill is required to meet government specifications.



SERIES NO. 10



SERIES NO. 20



SERIES NO. 30

WINDOW WEATHER STRIPS

DOUBLE HUNG WINDOWS

Unique Balance Type . Series No. 35

18b
1

Designed especially for use with Unique Balance Sash. Over 10,000 windows in one project in Arlington, Va., were "ACCURATE" equipped.

FEATURES—The interlocking strip offers an air tight and weather tight construction without interfering with the operation of the balance. It also allows for expansion and contraction of the sash.

SERIES No. 35	STRIP NUMBER 1 3/8" Sash	ZINC or BRONZE Inches Thick	HOW ATTACHED
Head	2	.018	nails
Sill	3	.018	nails
Meeting Rail	7 8	.024 .018	nails
Upper Sides	61	.018	nails
Lower Sides	60	.018	nails

HOW TO SPECIFY—All double hung windows with Unique Sash Balances shall be equipped with "ACCURATE" Series No. 35 equipment, all cross grain zinc (or cold rolled bronze) in accordance with manufacturer's standards.

Two Member Type . . Series No. 40

A two member type with metal to metal contact. Especially adapted to thin sash. Is also used for Spring Balance type sash.

FEATURES—Due to the flexibility of the pulley stile members, this type is not affected by normal swelling or shrinking of sash frame. Smooth operation of sash is obtained regardless of weather conditions.

SERIES No. 40	STRIP NUMBER		ZINC Inches Thick	HOW ATTACHED
	1 3/8" Sash	1 3/4" Sash		
Head	1 20A	1 20A	.018 .018	nails
	3 20A	6 20A	.018 .018	
Sill	7 8	7 8	.024 .018	nails
	44	44	.018	
Upper Sides	44	44	.018	screws & nails
Lower Sides	44	44	.018	screws & nails

HOW TO SPECIFY—All double hung windows shall be equipped with "ACCURATE" Metal Weather Strips, Series No. 40 equipment, metal to metal contact throughout, all cross grain zinc, in accordance with manufacturer's standards.

Two Member Type . . Series No. 50

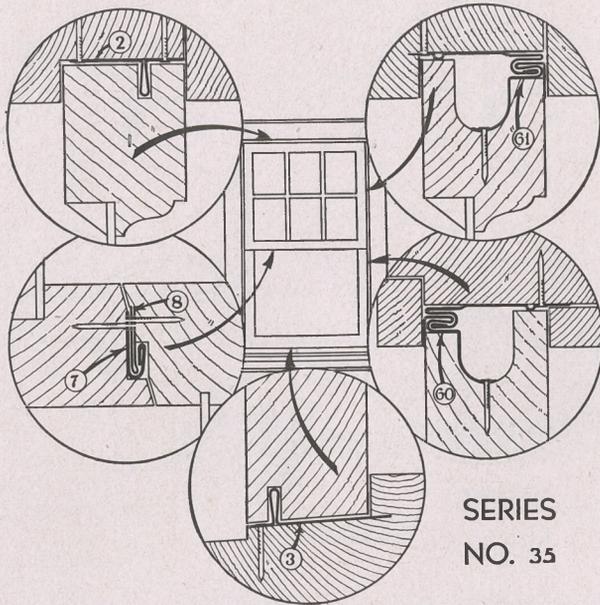
Similar to Series No. 40.

FEATURES—This type differs from Series No. 40 in that the pulley stile members, (see Strips Nos. 46 and 47 on drawing) cover the full width of stile and are attached with screws.

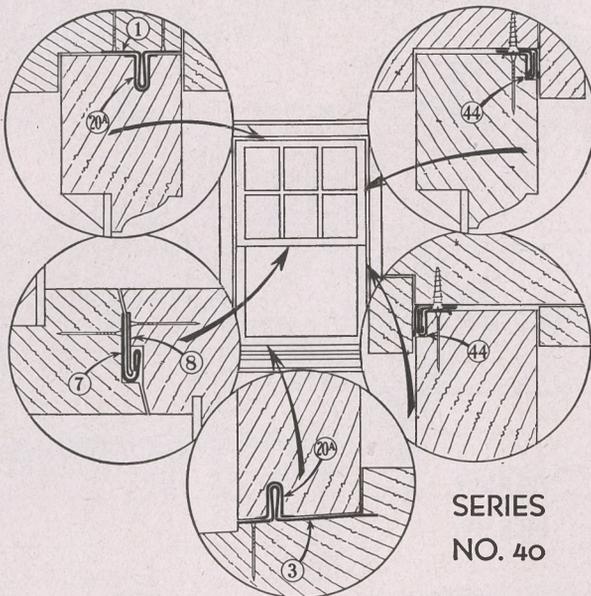
SERIES No. 50	STRIP NUMBER		ZINC Inches Thick	HOW ATTACHED
	1 3/8" Sash	1 3/4" Sash		
Head	1 20A	1 20A	.018 .018	nails
	3 20A	6 20A	.018 .018	
Sill	7C 8C	7C 8C	.024 .018	nails
	46	48	.018	
Upper Sides	46	48	.018	screws & nails
Lower Sides	47	49	.018	screws & nails

HOW TO SPECIFY—All double hung windows shall be equipped with "ACCURATE" Metal Weather Strips, Series No. 50 equipment, metal to metal contact throughout, all cross grain zinc, in accordance with manufacturer's standards.

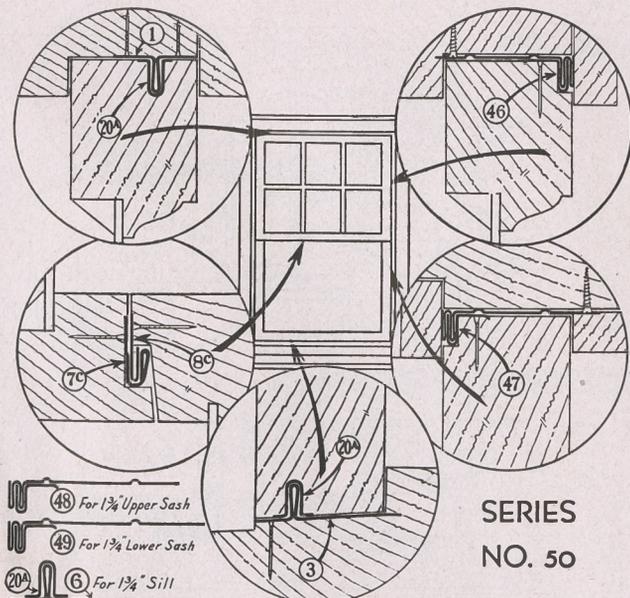
5



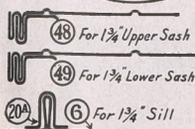
SERIES NO. 35



SERIES NO. 40



SERIES NO. 50



WINDOW WEATHER STRIPS

DOUBLE HUNG WINDOWS

Kalamein Sash . . . Series No. 60

Generally used on metal covered wood sash or hollow metal sash where special grooving for concealed weather stripping has not been provided by manufacturer of sash. We suggest that Architects request our shop drawings of required grooving for concealed type, before fabrication of sash.

SERIES No. 60	STRIP NUMBER		ZINC or BRONZE Inches Thick	HOW ATTACHED
	All Sash Thicknesses			
Head	17		.022	nails or screws
	18		.024	
Sill	17		.022	nails or screws
	18		.024	
Meeting Rail	17		.022	nails or screws
	19A		.024	
Upper Sides	17		.022	nails or screws
	18		.024	
Lower Sides	17		.022	nails or screws
	18		.024	

HOW TO SPECIFY—All metal covered or hollow metal double hung windows shall be equipped with "ACCURATE" Metal Weather Strips Series No. 60 equipment, all cross grain zinc (or cold rolled bronze) in accordance with manufacturer's standards.

AUSTRAL TYPE WINDOWS

Pivoting Sash . . . Series No. 70

Designed especially for Austral type windows. Because the many variations of pivot sash are too numerous to illustrate, we will gladly submit shop drawings of weather stripping applied to any particular type of sash required.

FEATURES—"ACCURATE" weather strips as applied to Austral Windows have proven extremely efficient and sturdy. They are designed to accommodate the rotating action of the sash.

SERIES No. 70	STRIP NUMBER		ZINC or BRONZE Inches Thick	HOW ATTACHED
	All Sash Thicknesses			
Head	1		.018	nails
Sill	1		.018 or .028	nails
Meeting Rail	17	19	.022 .024	nails
	8C	20A	.018 .018	
Upper Sides	8		.018	nails
	17		.022	

HOW TO SPECIFY—All Austral type sash shall be equipped with "ACCURATE" Metal Weather Strips, Series No. 70 equipment, No. — gauge sill member, all cross grain zinc (or cold rolled bronze) in accordance with manufacturer's standards.

NOTE: Specify gauge of sill desired.

WOOD CASEMENT WINDOWS

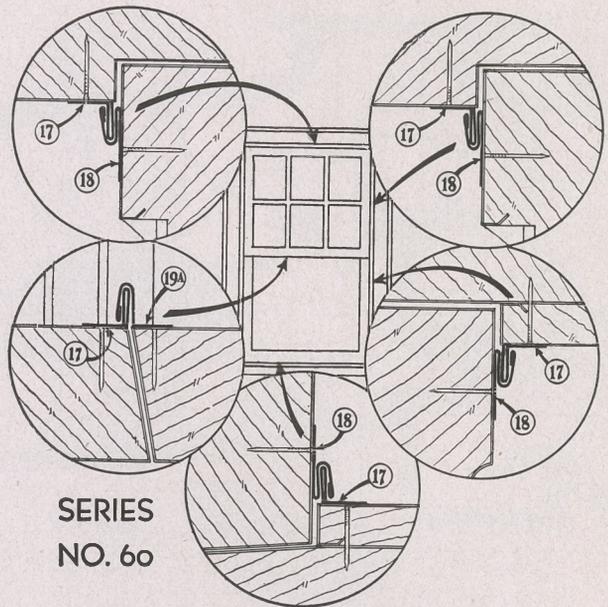
Inswinging Series No. 80

Weather strips for inswinging wood casements are of interlocking type.

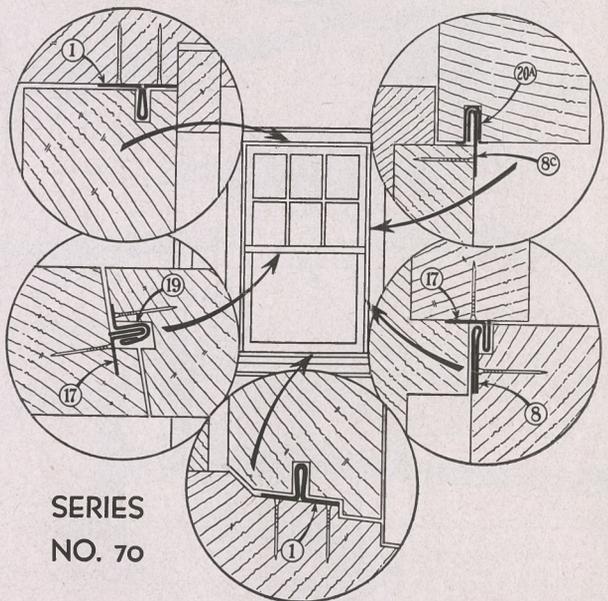
FEATURES—Special attention is given to inswinging casement windows to prevent water leakage. Trough type equipment at sill is essential to effect proper drainage.

SERIES No. 80	STRIP NUMBER			ZINC or BRONZE Inches Thick	HOW ATTACHED
	1 3/4" to 2 1/4" Sash 80A	1 1/8" to 1 3/8" Sash 80B	1 1/8" to 1 3/8" Sash 80C		
Head and Lock Stile	8C	8C	8C	.018	nails
	17	17	17	.022	
Hinged Stiles	1	1	1	.018	nails
Sill	29A Extruded	29 Extruded	29 Zinc .031 or Bronze		screws
Meeting Stiles	7C	7C	7C	.024	nails
	8C	8C	8C	.018	

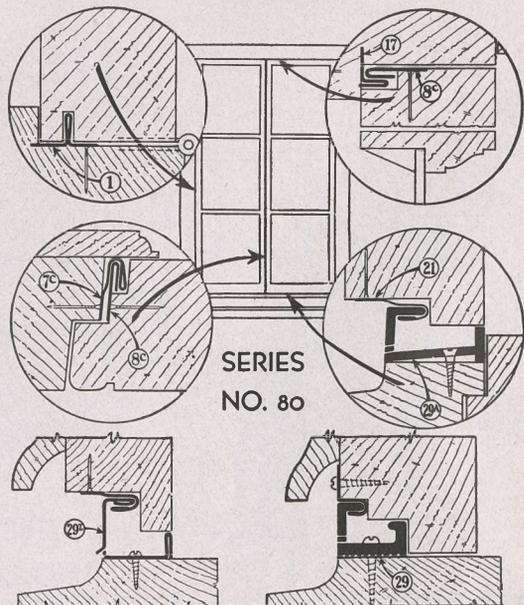
HOW TO SPECIFY—All inswinging wood casements shall be equipped with "ACCURATE" Metal Weather Strips, Series No. 80 equipment with No. — sill, all in accordance with manufacturer's standards.



SERIES
NO. 60



SERIES
NO. 70



SERIES
NO. 80

WINDOW WEATHER STRIPS

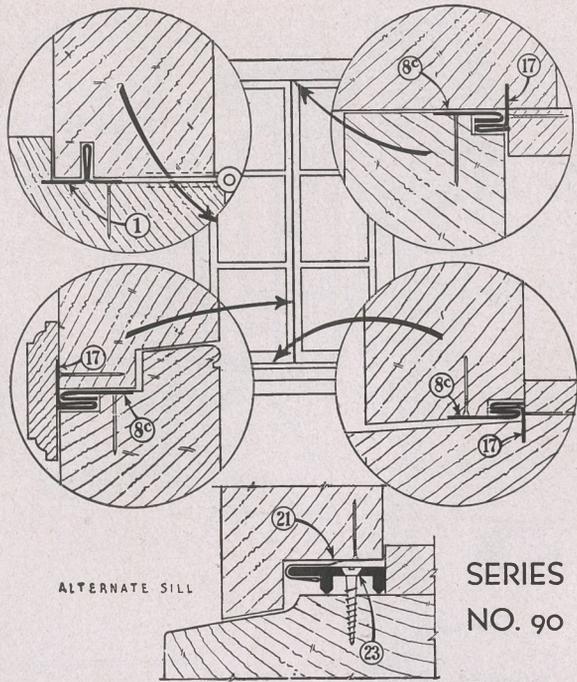
WOOD CASEMENT WINDOWS

Outswinging Series No. 90

18b
1

A simple yet efficient design which will meet the severest conditions.

FEATURES—Sturdy interlocking type weather strip. If desired brass saddle may be used at sill. No. 23, as shown at left is recommended for this purpose.



SERIES No. 90	STRIP NUMBER For All Thicknesses	ZINC or BRONZE Inches Thick	HOW ATTACHED
Head and Lock Stiles	8	.018	nails
	17	.022	
Hinged Stiles	17	.022	nails
Sill	23 (extruded)	.014	screws nails
	21		
Meeting Stiles	7c	.024	nails
	8c	.018	

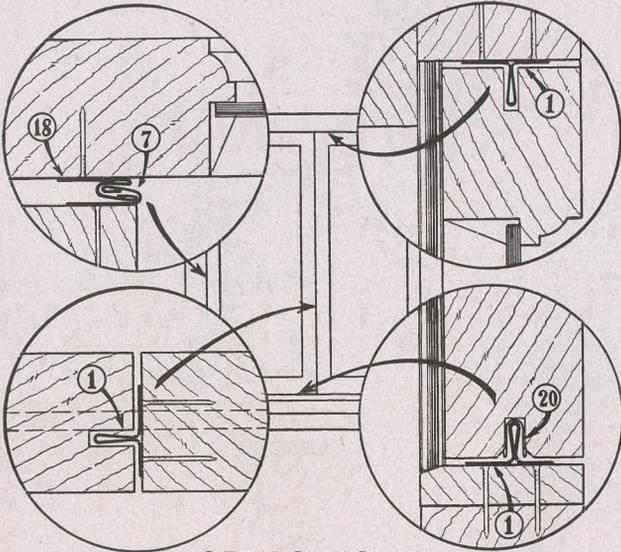
HOW TO SPECIFY—All outswinging wood casements shall be equipped with "ACCURATE" Metal Weather Strips, Series No. 90 equipment, all cross grain zinc, and with No. — sill member, in accordance with manufacturer's standards.

WOOD SLIDING WINDOWS

Effective & Inexpensive.. Series No. 95

Weather strips of the type made for The John B. Pierce Foundation Housing Research.

FEATURES—An extremely simple arrangement whereby head and sill strips, extended beyond sides of windows, serve as guides or runners. The sill strip includes a member which lines the sash.



SERIES No. 95	STRIP NUMBER All Sash Thicknesses	ZINC or BRONZE Inches Thick	HOW ATTACHED
Head	1	.018	nails
Sill	1	.028	nails special method
	20	.018	
Meeting Rail	1	.018	nails
Sides	7	.018	nails
	18		

HOW TO SPECIFY—All sliding windows shall be equipped with "ACCURATE" Metal Weather Strips, Series 95 equipment, cross grain zinc (or cold rolled bronze) in accordance with manufacturer's standards.

STEEL CASEMENT WINDOWS

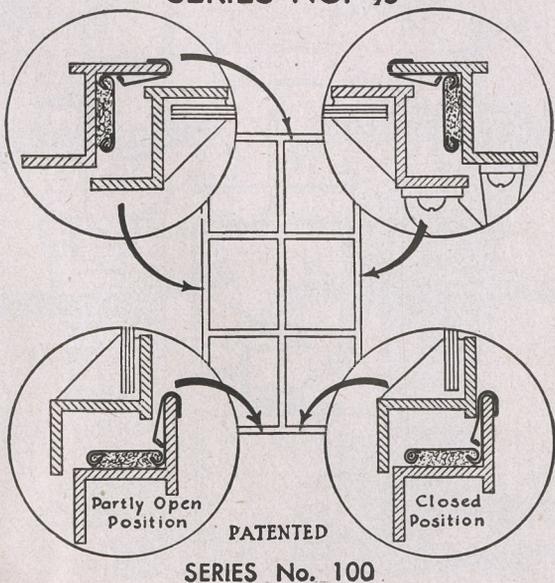
For all Types Series No. 100

Weather strip details vary with make and type.

FEATURES—The drawing at left illustrates the most efficient type of "ACCURATE" Steel Sash Equipment for average conditions. However, the many variations found in steel sash construction usually finds special details advisable.

Submit detail and name of manufacturer of sash to be weather stripped.

Strip is in one piece with double thickness at clamping point. Felt attached to frame prevents leakage around it.



HOW TO SPECIFY—All steel casements shall be equipped with "ACCURATE" Metal Weather Strips, Series No. 100 equipment, special spring bronze, in accordance with manufacturer's standards.

7

DOOR WEATHER STRIPS

WOOD ENTRANCE DOORS

Interlocking Type . . . Series No. 500

For inswinging doors. The interlocking type is preferred where door is subject to extreme conditions.

FEATURES—Construction is similar to interlocking strips used on casement windows. However, since the maximum air infiltration will occur at the door sill, rugged, heavy-duty thresholds are used, details for which will be found on Pages 9, 10, 11, 12 and 13.

SERIES No. 500	STRIP NUMBER All Door Thicknesses	ZINC or BRONZE Inches Thick	HOW ATTACHED
Head	8C 17	.018 .024	nails
Lock Stile	8C 17	.018 .024	nails
Hinge Stile	1	.018	nails

HOW TO SPECIFY—The head and jambs of all wood exterior entrance doors shall be equipped with interlocking "ACCURATE" Metal Weather Strips, Series No. 500 equipment, all cross grain zinc, (or cold rolled bronze) in accordance with manufacturer's standards. The bottom of all wood exterior entrance doors, etc. . . . (see pages 9, 10, 11, 12 and 13 for selection of desired threshold and specification.)

Spring Bronze Type . . . Series No. 600

For inswinging doors. Spring bronze strips are recommended in some parts of the country.

FEATURES—Made of a special high temper bronze which assures a permanent spring. Hemmed edges prevent vibrating. As in the case of Series No. 500, sills should be selected from pages 9, 10, 11, 12 and 13.

SERIES No. 600	Made of .010 gauge bronze with hemmed edges. Widths from 3/4" to 1 1/2" depending on thickness of door. Fastened with nails.
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HOW TO SPECIFY—The head and jambs of all wood exterior entrance doors shall be equipped with "ACCURATE" Metal Weather Strips, Series No. 600 equipment, all special spring bronze in accordance with manufacturer's standards. The bottom of all wood exterior entrance doors, etc. . . . (See pages 9, 10, 11, 12 and 13 for selection of desired threshold and specification).

METAL ENTRANCE DOORS

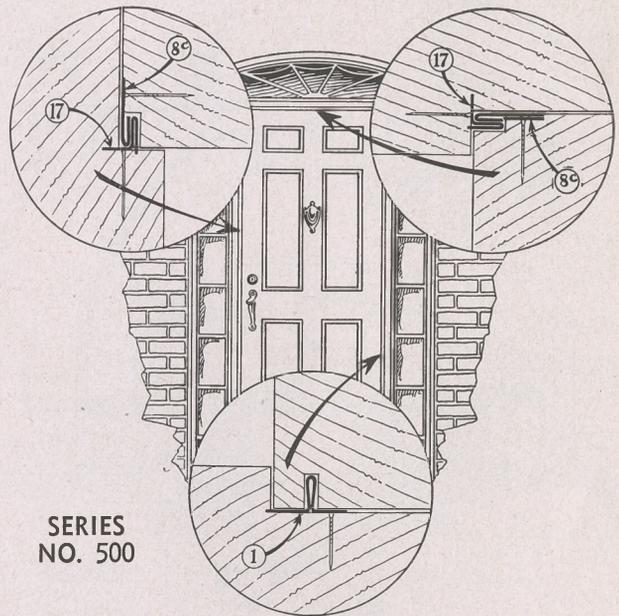
Kalamein Type Series No. 700

Generally used on metal covered wood doors or hollow metal doors where special grooving for concealed weather stripping has not been provided by manufacturer of door.

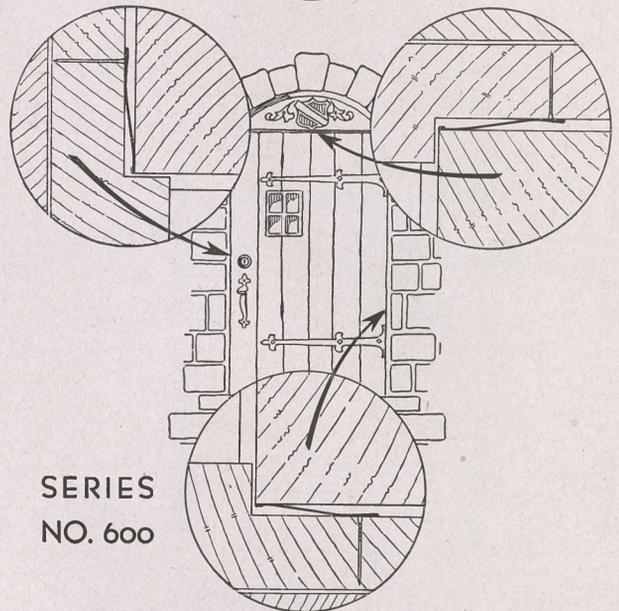
We suggest that architects request our shop drawings of required grooving for concealed type, before fabrication of sash.

SERIES No. 700	STRIP NUMBER All Door Thicknesses	EXTRUDED BRONZE Inches Thick	HOW ATTACHED
Head	105 106	.062	screws
Lock Stile	105 106	.062	screws
Hinge Stile	105A 106	.062	screws

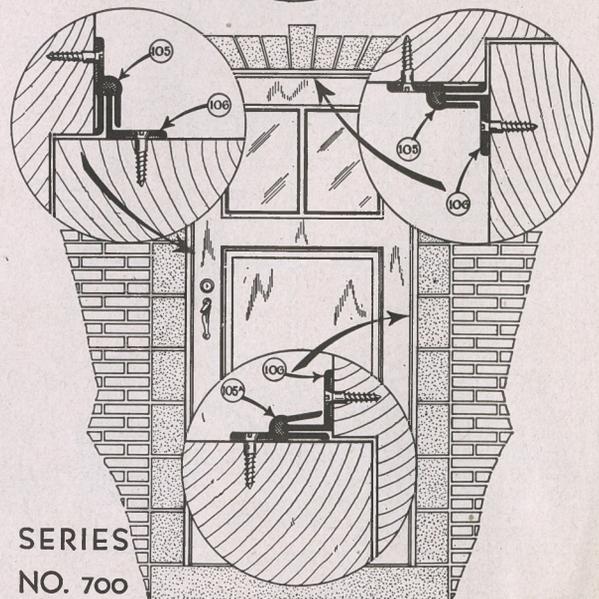
HOW TO SPECIFY—All metal covered or hollow metal doors shall be equipped with "ACCURATE" metal weather strips, Series No. 700, all extruded bronze or aluminum in accordance with manufacturer's standards.



SERIES NO. 500



SERIES NO. 600



SERIES NO. 700

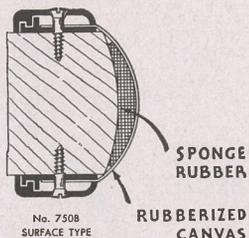
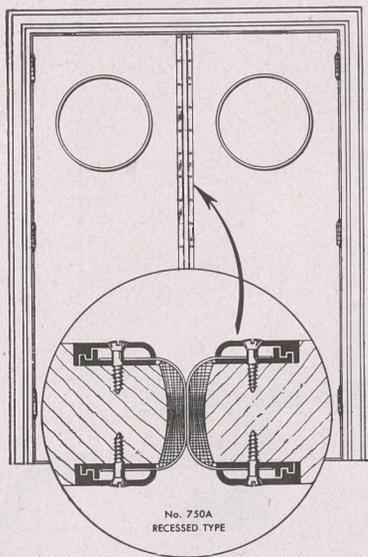
DOOR WEATHER STRIPS

DOUBLE ACTING DOORS 18b 1

Surface and Recess Type . . . No. 750

For application to wood, Kalamein, or hollow metal double acting doors.

FEATURES—Extruded bronze clamps securely hold durable rubberized canvas fabric embracing a sponge rubber core. Available in both surface and rabbeted type.



SERIES NO. 750

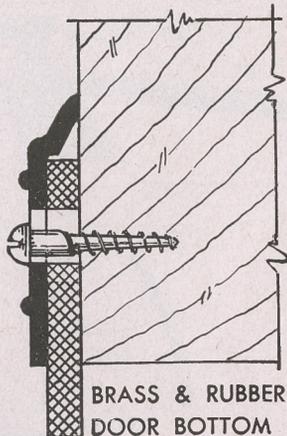
"ACCURATE" DOOR BOTTOMS

Automatic Type No. 760A

Used to eliminate drafts under interior doors. Prevents heat loss resulting from infiltration of cold air through crack at door bottom into halls and other heated portions of house. Also used on bathroom and cedar closet doors. Will not interfere with rugs.

FEATURES—The "Acco" Automatic Door Bottom comprises a metal shell encasing a felt strip which drops as the door is closed and automatically raises as the door opens. The operating mechanism is simple and of positive action. Metal ends are installed flush with door edge and permit efficient draft proofing of full width of opening.

HOW TO SPECIFY—Interior doors (bedroom, bathroom, cedar closet, etc.) shall be equipped with "ACCURATE" Automatic Door Bottoms in accordance with manufacturer's standards.

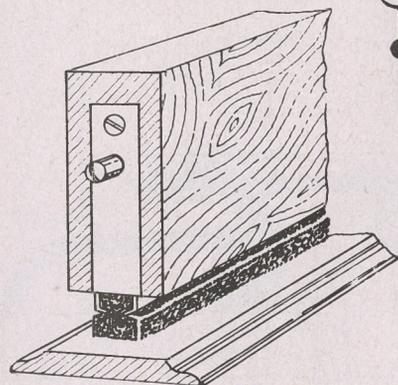


BRASS & RUBBER DOOR BOTTOM

Brass and Rubber Type . . No. 770BR

Heavy duty for weather proofing exterior doors of wood or metal.

FEATURES—Made of heavy rubber with extruded bronze shield. Slotted holes in both rubber and shield provide for adjustment after installation.



AUTOMATIC DOOR BOTTOM



"ACCO" CAULKING COMPOUND

"ACCO" CAULKING COMPOUND

Weatherproof - Waterproof - Durable

Highly efficient for sealing joints between masonry and windows—masonry and door frames.

FEATURES—"Acco" Caulking Compound is non-staining weatherproof seal which remains permanently pliable and elastic under the severest conditions. When set, it acquires a smooth, tough but elastic skin on the surface that adjusts itself to normal movements due to expansion or contraction, warping or settling. It will adhere to almost all surfaces including wood, iron, steel, stone, terra cotta, concrete, glass and other building materials. Heat, cold and changes of temperature will not affect it perceptibly, nor will moisture or acid fumes.

DATA—Made in two consistencies; knife grade, for hand caulking, and gun grade, for use with caulking gun. Both grades are available in several colors. Meets the requirements of Government Specifications.

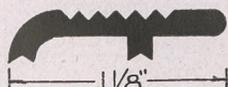
HOW TO SPECIFY—All joints around outside windows and door frames shall be caulked with "Acco" Caulking Compound in accordance with manufacturer's standards.



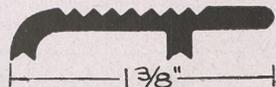
No. 23



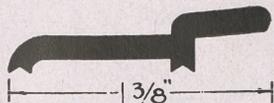
No. 24



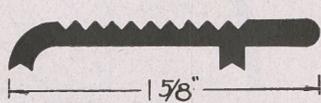
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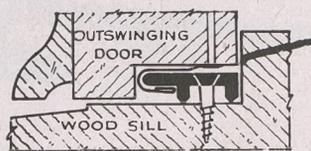
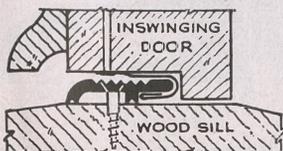
No. 26



No. 26A



No. 27



EXTRUDED BRONZE SILLS

One for Every Condition

Particularly adapted for application to top of existing thresholds.

FEATURES—All sill pieces shown are equally efficient in preventing infiltration of cold air when used in conjunction with interlocking strips. The variety of designs are offered to meet various conditions. The illustrations show two typical applications.

HOW TO SPECIFY—The bottom of all wood, metal covered or hollow metal exterior doors shall be equipped with No. 21 hook strip (of cross grained zinc or cold rolled bronze) to interlock with "ACCURATE" Extruded Bronze Sill Piece No. —. In accordance with Manufacturer's standards.

WEATHER STRIP SADDLES

SECTIONAL SADDLES

Exterior Doors . Opening In

Sectional extruded bronze saddles, because of their flexibility, permit a wide range of application. Also an important consideration is the self-leveling feature described below.

FEATURES—"ACCURATE" Sectional Extruded Saddles combine features of flexibility not obtainable in the one piece type saddles. The extension members are interchangeable and carried in stock in standard widths from one inch to seven inches, with one inch variant, making it possible to extend or decrease the width of interior or exterior members to meet practically all conditions. For example, the width of saddles 28B, 28C, 32C and 32B may have extensions of seven inches on each side of the main member or the entire saddle reduced to four and one-half inches.

SELF-LEVELING PRINCIPLE—A most important feature is the Self-Leveling Principle of the pivoted extension members. This is particularly important when floor and sill levels vary. Both extension members may be screwed in place or the inner extension member may be left loose and made to extend over mats, runners or similar floor coverings.

For Normal Exposure

Under certain conditions we recommend a wide saddle, the width being governed by the entrance details.

No. 28B—This saddle, besides having the interlocking water stop, also has an outside groove which acts to stop rain from driving under the door.

No. 28C—This is similar in construction to 28B but does not have the outer water stop and should be used when doors are less exposed.

No. 32C—For use similar to 28B but has water groove and drainage holes in the middle of the center member.

For Exceptional Exposure

No. 34A—This saddle is designed so that any water which might be forced past the weather strip seal, drips into trough where it is drained out through conveniently placed weep holes.

Alternate: Center member S15, which has a deeper throat and provides for T sections on both sides, may be used instead of S13. Complete details on request.

The extruded brass raindrip No. 15 is recommended for use in all installations for doors opening in.

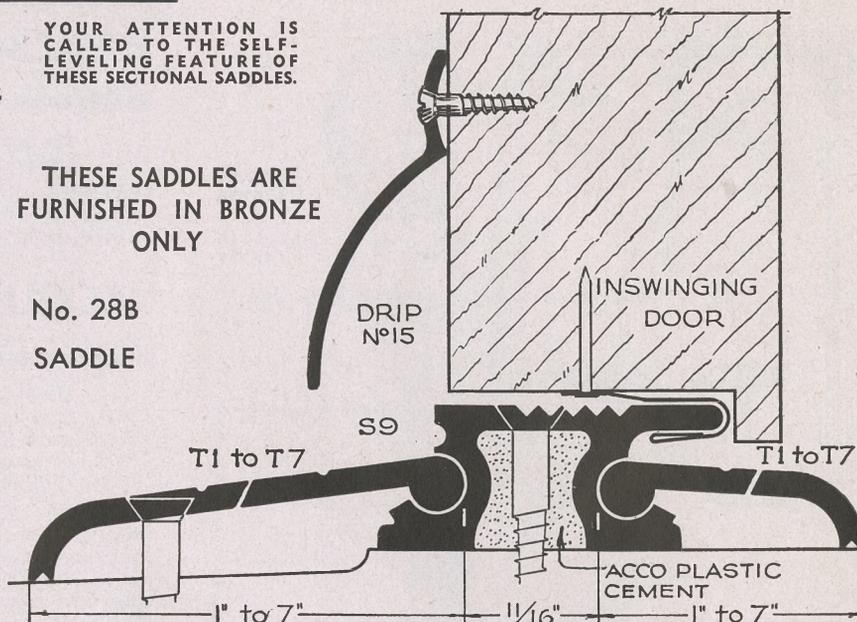
HOW TO SPECIFY—The bottom of all wood exterior entrance doors shall be fitted with (cross grain zinc or cold rolled bronze) strips to interlock with extruded bronze saddle No. — in accordance with manufacturer's standards.

NOTE: If sectional saddle is selected specify width of "T" sections desired in full inches.

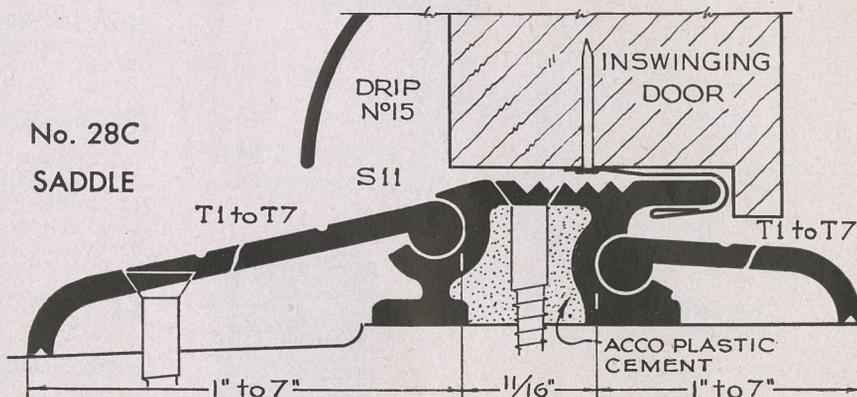
YOUR ATTENTION IS CALLED TO THE SELF-LEVELING FEATURE OF THESE SECTIONAL SADDLES.

THESE SADDLES ARE FURNISHED IN BRONZE ONLY

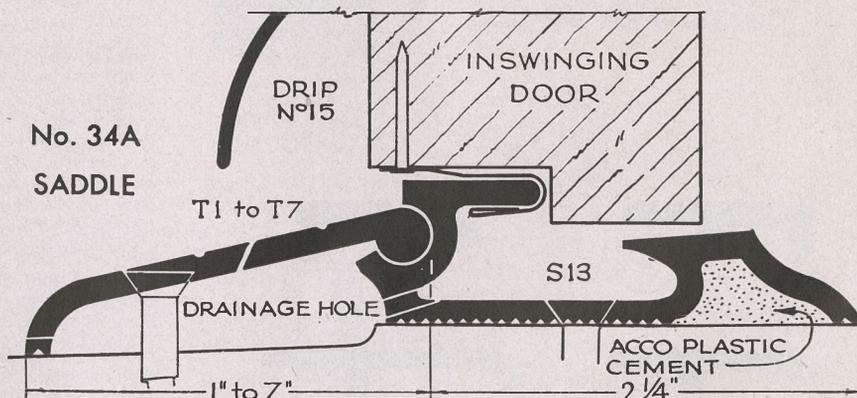
No. 28B SADDLE



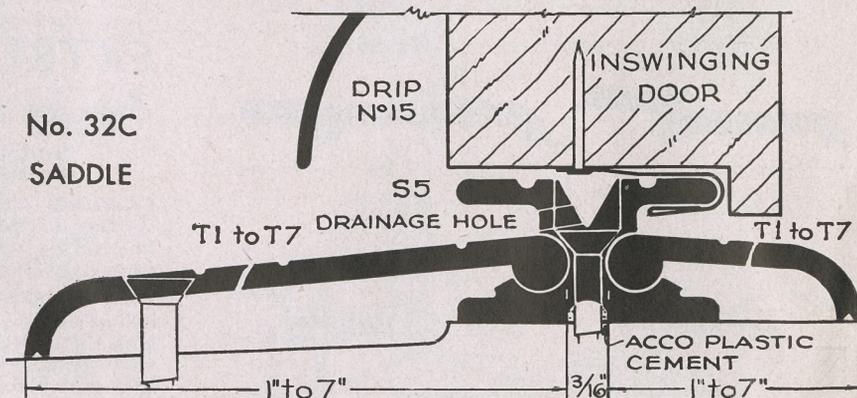
No. 28C SADDLE



No. 34A SADDLE



No. 32C SADDLE

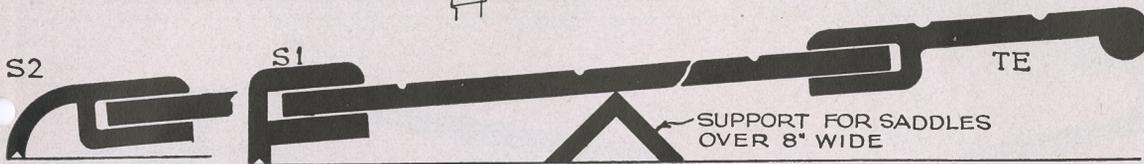
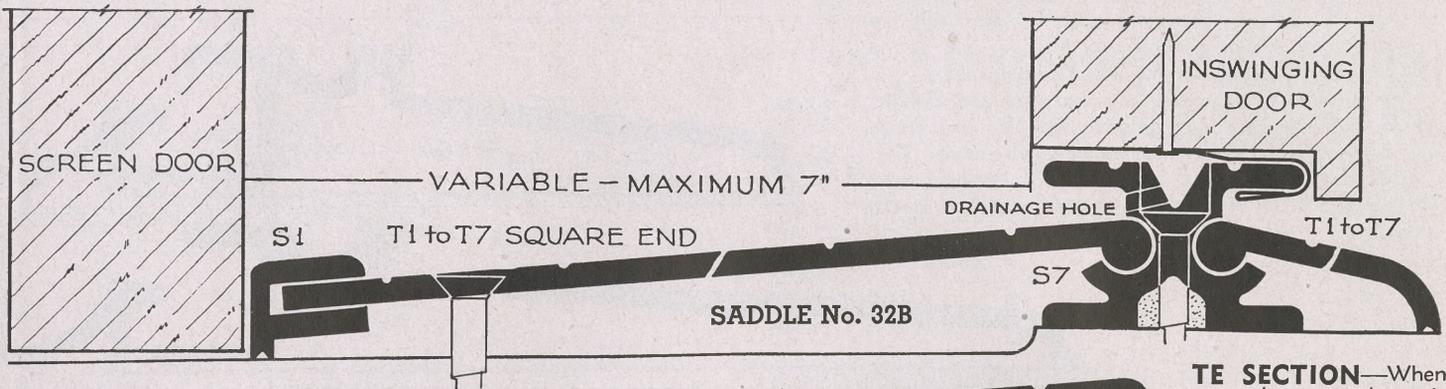


WEATHER STRIP SADDLES

SECTIONAL SADDLES 18b

Exterior Doors - opening in with screen door stops

FEATURES—The Saddle No. 32B is similar to 32C except that the exterior extension member has a straight edge which fits into an adjustable stop for use in connection with outside screen door to prevent insects from passing under it.

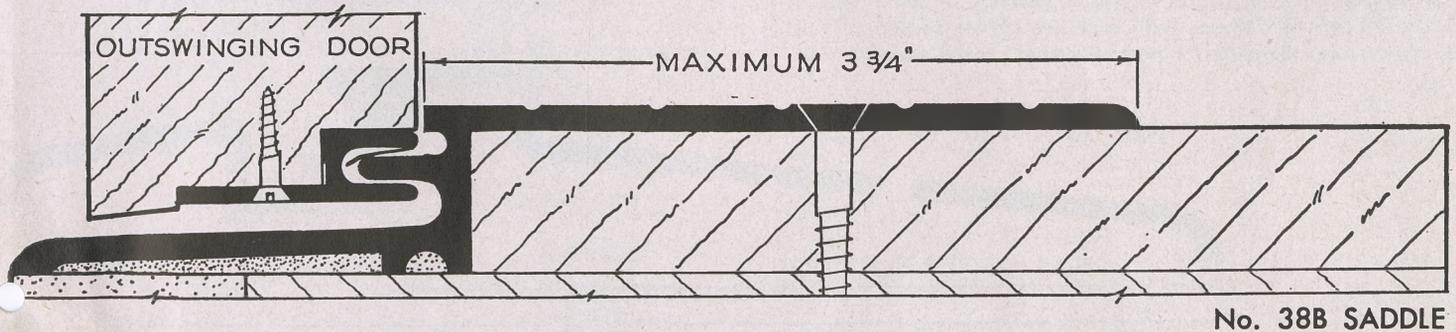
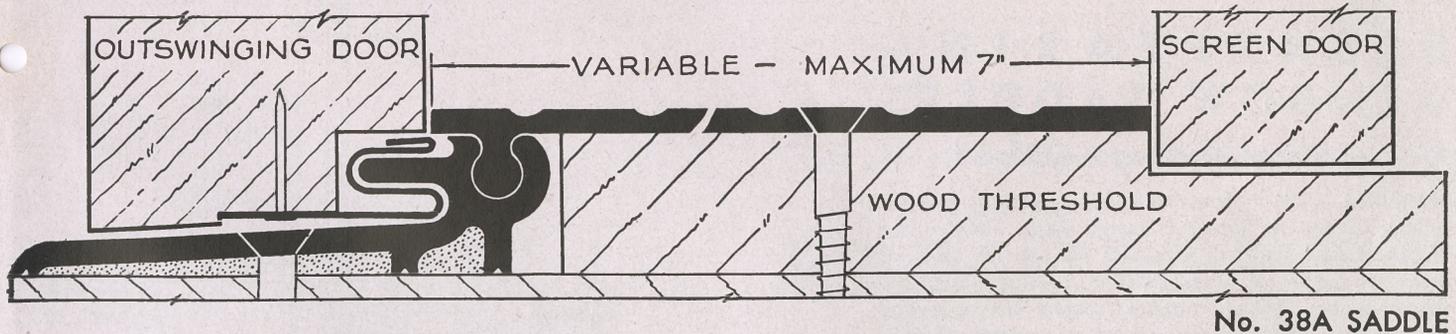
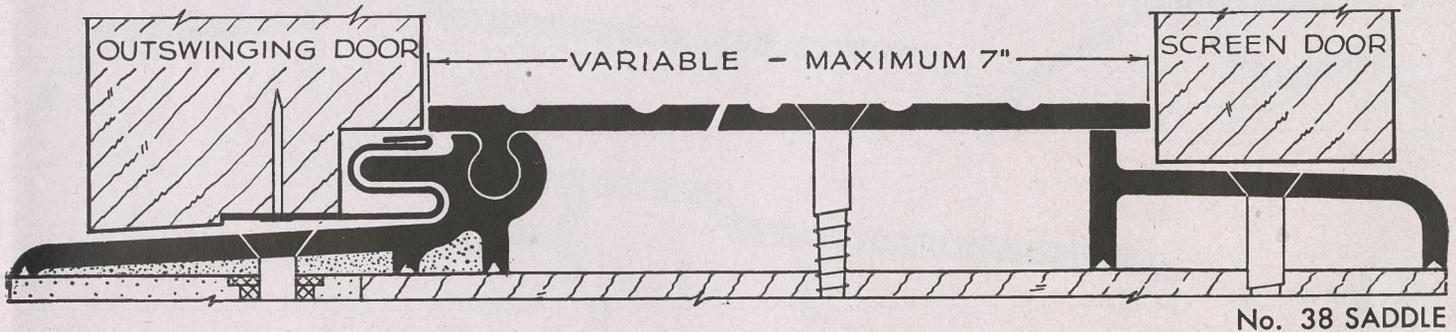


TE SECTION—When space between doors is greater than seven inches, use combination TE. This combination may also be used with section S2 whenever the extension member T7 is inadequate.

FEATURES—This saddle combines a weatherproof saddle and a clearance saddle for screen doors where rugs, etc., are used.

SECTIONAL SADDLES

Exterior Doors - opening out



WEATHER STRIP SADDLES

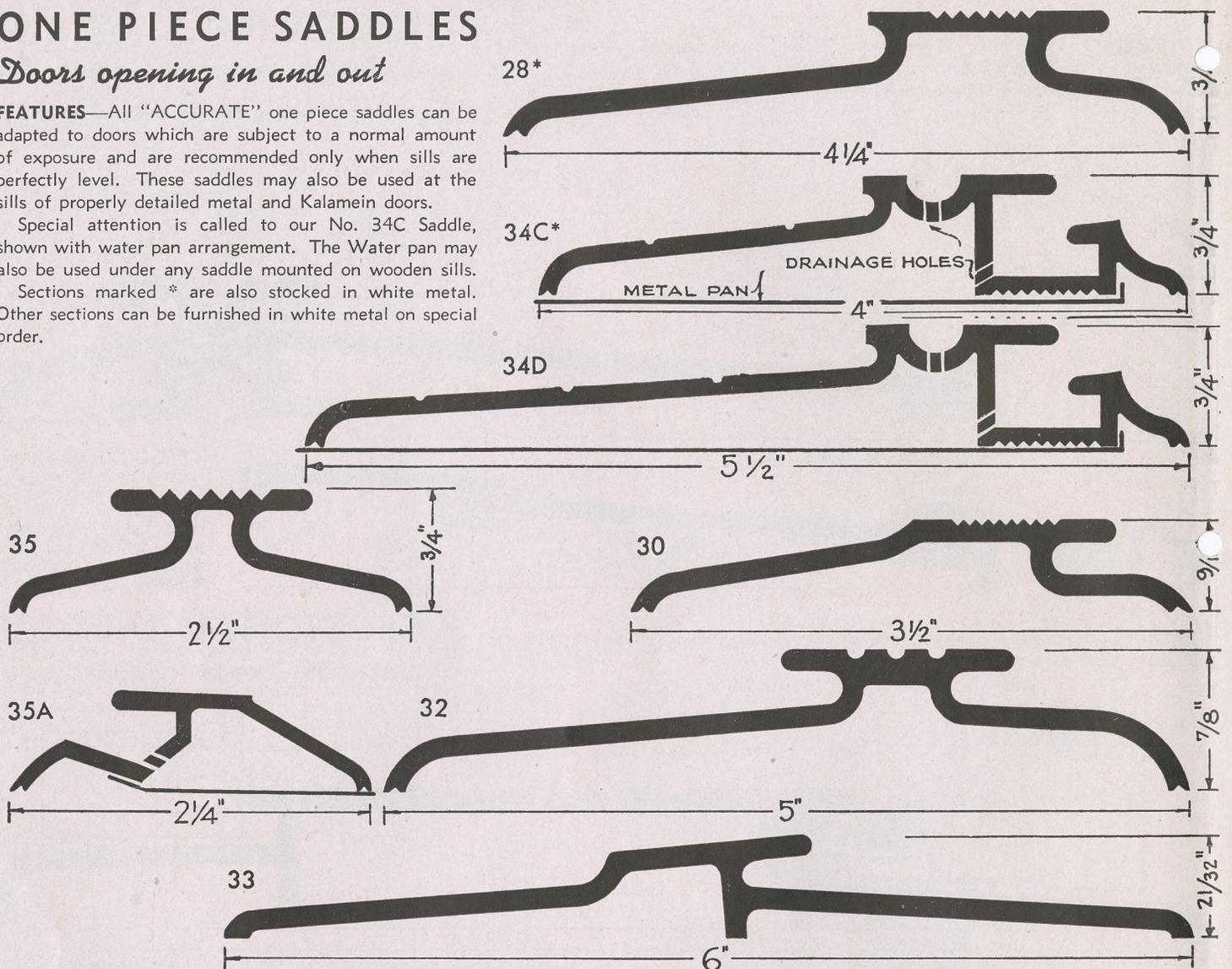
ONE PIECE SADDLES

Doors opening in and out

FEATURES—All "ACCURATE" one piece saddles can be adapted to doors which are subject to a normal amount of exposure and are recommended only when sills are perfectly level. These saddles may also be used at the sills of properly detailed metal and Kalamein doors.

Special attention is called to our No. 34C Saddle, shown with water pan arrangement. The Water pan may also be used under any saddle mounted on wooden sills.

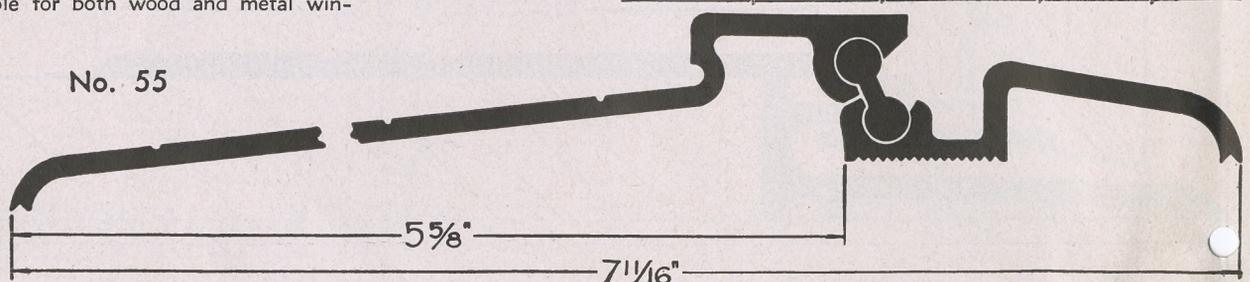
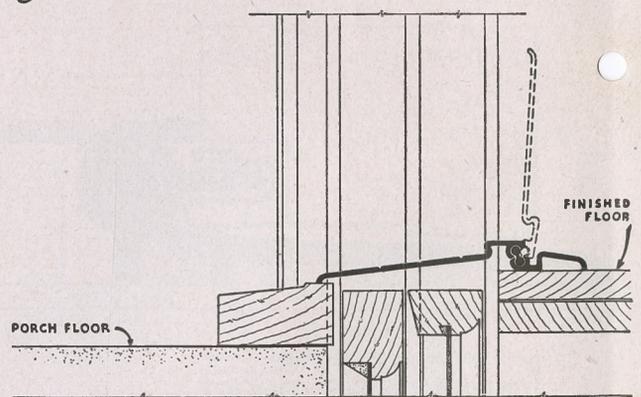
Sections marked * are also stocked in white metal. Other sections can be furnished in white metal on special order.



DISAPPEARING WINDOW SADDLES

For vertical sliding windows

FEATURES—The disappearing window saddle is an ideal solution to the sill problem created when windows are dropped below the floor level and the opening used for access to porch or other exterior building wing. As shown in the drawing, threshold section can be swung full quarter circle to permit raising or lowering of sash. Made of extruded bronze with exclusive double socket hinge feature. Suitable for both wood and metal windows.

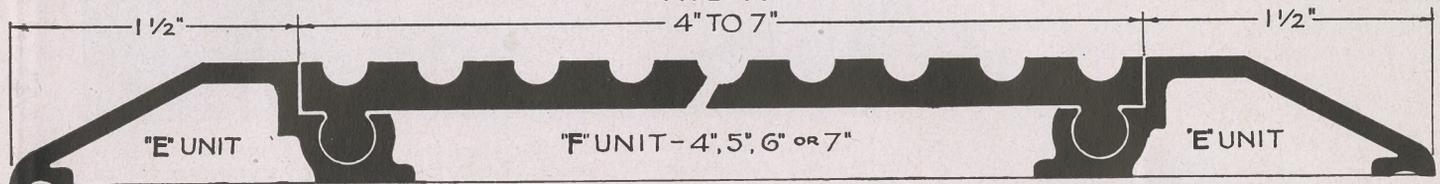
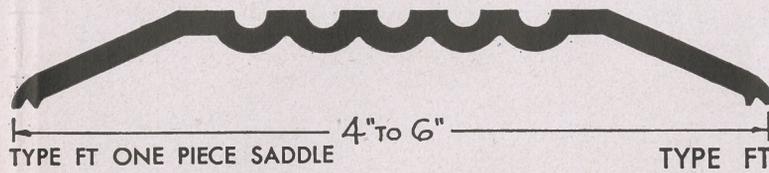
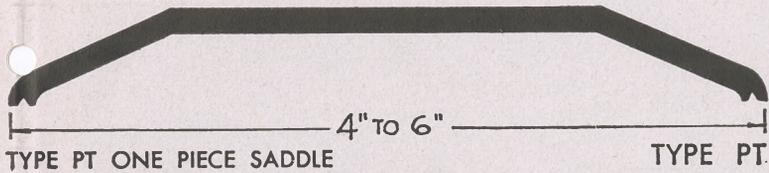


COMMERCIAL SADDLES

Bronze and White Metal

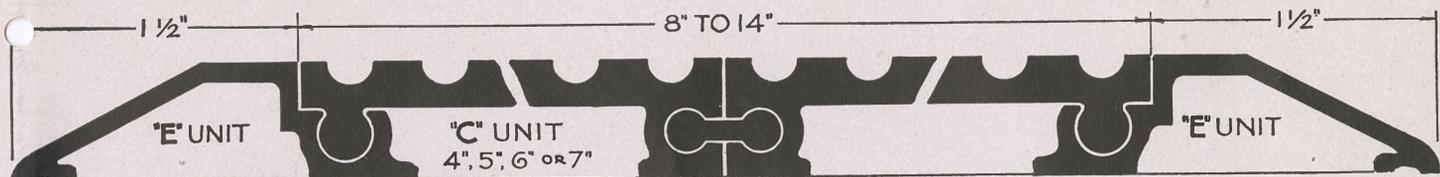
18b

1



TYPE F UNIT SADDLE — MAXIMUM WIDTH FOR COMBINATION — 10"

No. 900



TYPE C UNIT SADDLE — FURNISHED IN ANY WIDTH DESIRED

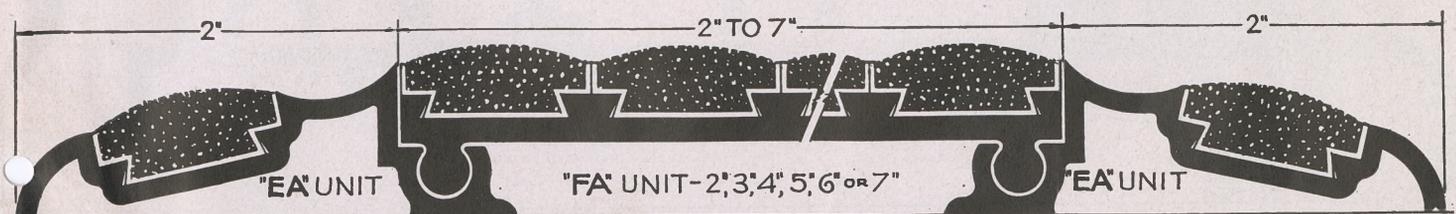
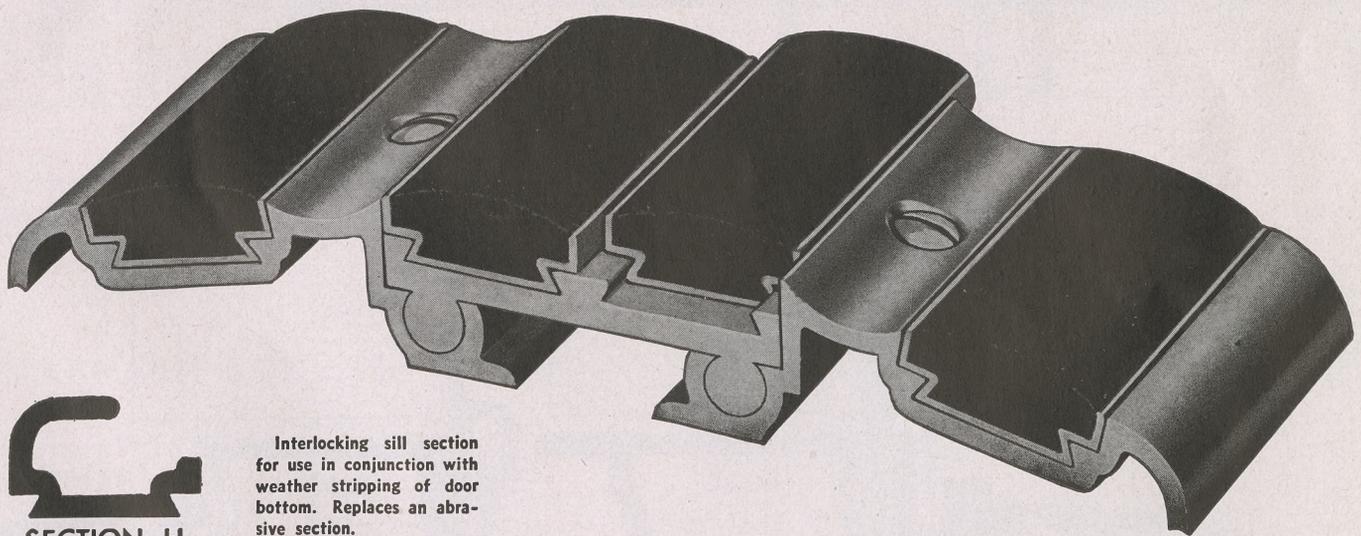
No. 950

FEATURES—The abrasive compound is permanently baked into bronze dove-tail sections which can be readily inserted in saddle at any time to replace those which have become worn. Note that a minimum of metal surface is exposed. Available in widths from 6 to 11 in.

ABRASIVE TYPE SADDLES

with refillable sections

Ideal for entrance doors of public and other buildings where heavy traffic must be provided for.



13

WEATHER STRIPS FOR SLIDING DOORS

SLIDING DOORS

Weather strips and saddles

Weather strips and saddles are made of extruded bronze only.

FEATURES—"ACCURATE" weather stripping equipment for sliding doors is adaptable to essentially all possible door arrangements. Made of extruded bronze, all sections are precision made for perfect alignment, assuring smooth and faultless operation. Sliding doors equipped with these strips and saddles are completely weatherproofed.

HOW TO SPECIFY—All exterior sliding doors shall be equipped with "ACCURATE" extruded bronze weather strips and saddles in accordance with manufacturer's standards.

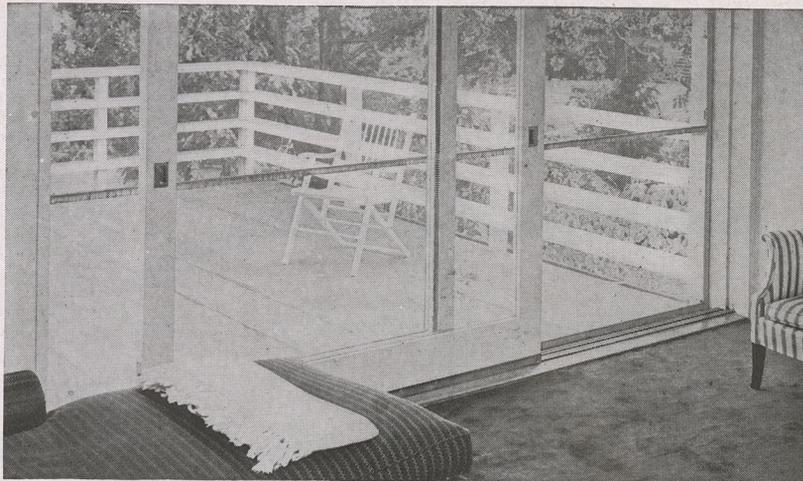
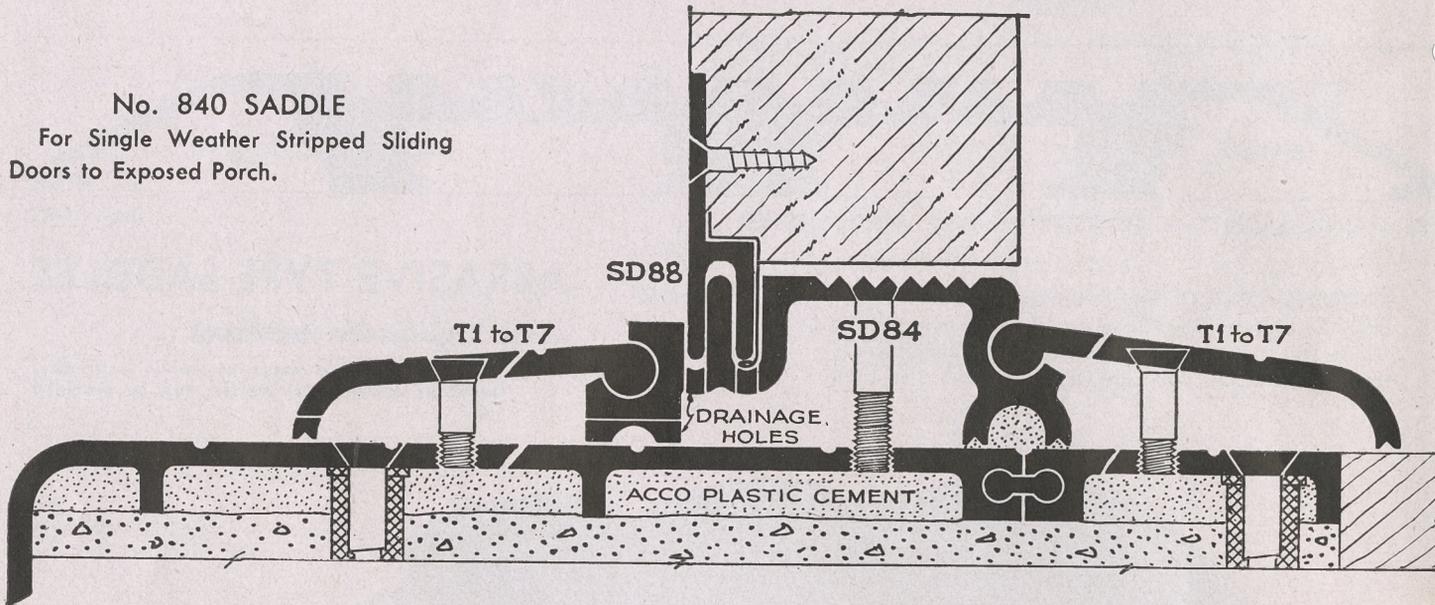


Photo above shows an actual installation of "ACCURATE" weather strips on an exterior sliding door. This residence is by Fordyce, Hamby and George Nelson, Architects. August Nelson, Building Contractor. Although subjected to extreme exposures, the installation has proved thoroughly weatherproof.

No. 840 SADDLE

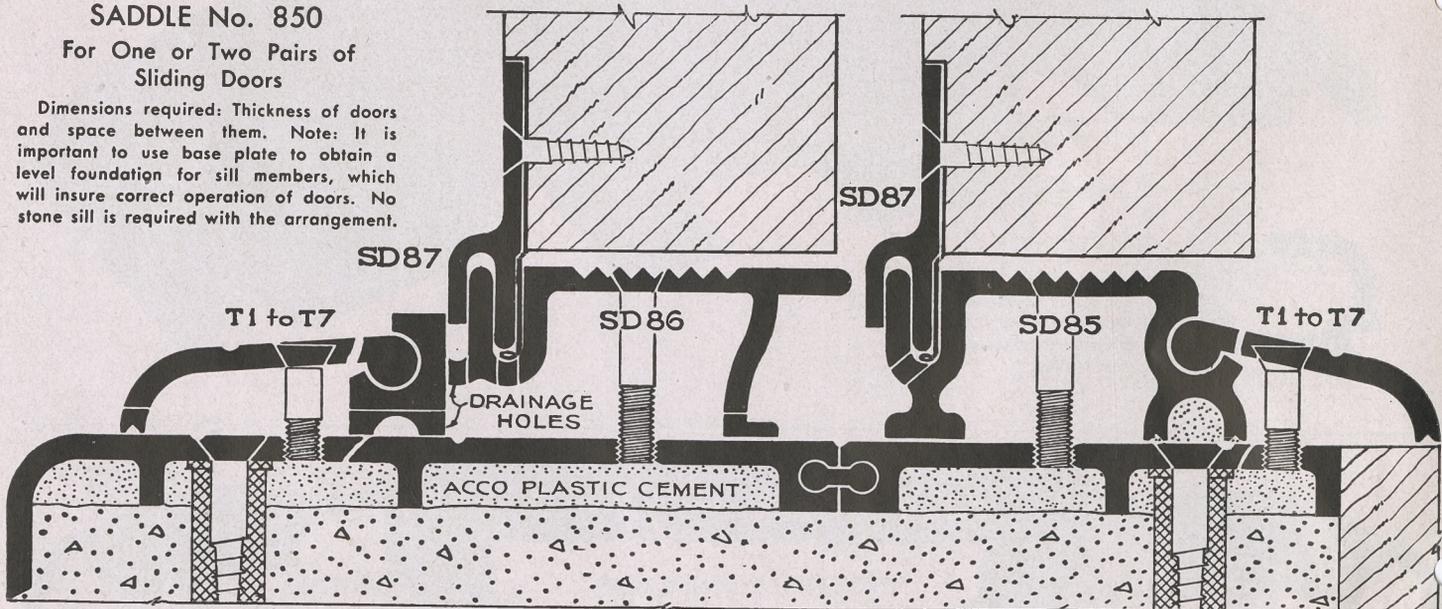
For Single Weather Stripped Sliding Doors to Exposed Porch.



SADDLE No. 850

For One or Two Pairs of Sliding Doors

Dimensions required: Thickness of doors and space between them. Note: It is important to use base plate to obtain a level foundation for sill members, which will insure correct operation of doors. No stone sill is required with the arrangement.



WEATHER STRIPS FOR SLIDING DOORS

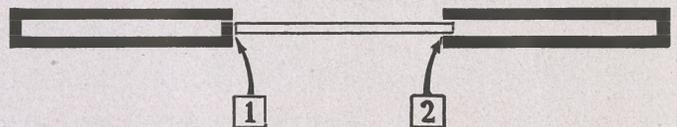
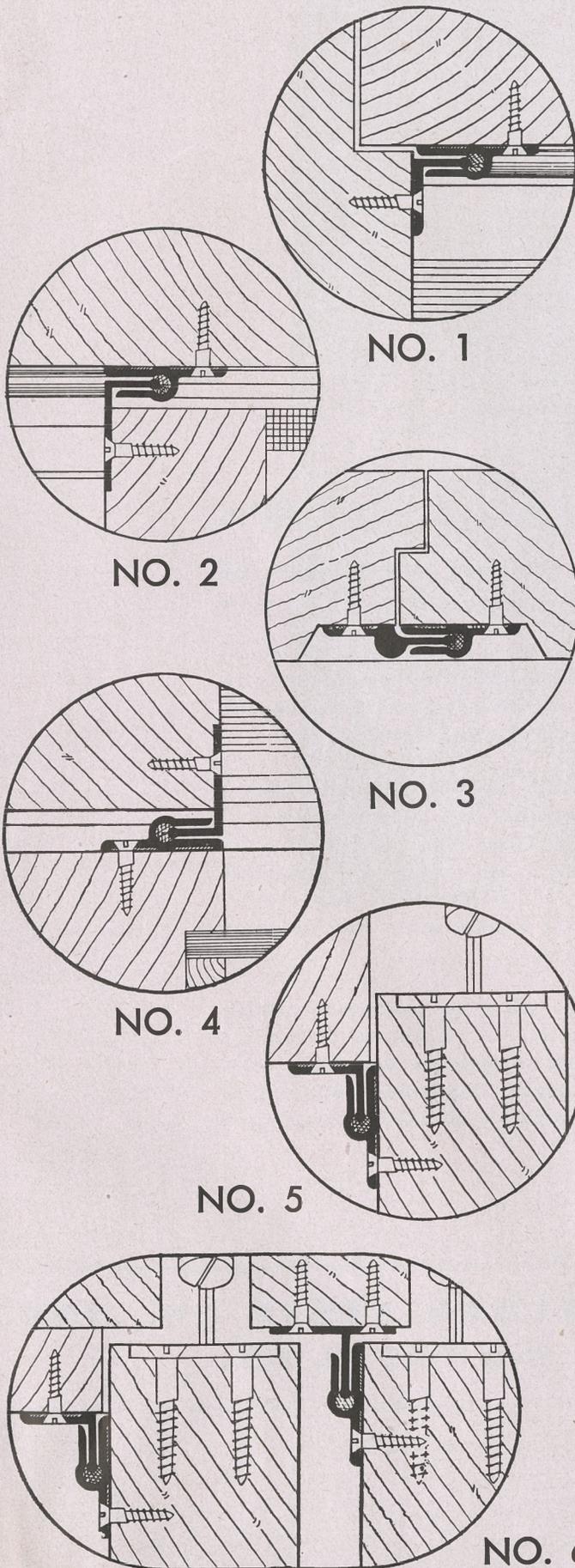
TYPICAL ARRANGEMENTS 18b OF SLIDING DOORS

These arrangements are offered as a guide to the designer and to suggest the many combinations which can be "ACCURATE" weather stripped.

DESCRIPTION—It is important that exterior sliding doors be so arranged as to permit the most efficient weather stripping. Attention is called to diagrams below indicating the "interior" side of the sliding doors. Sliding doors so designed will prove more weather tight, and simplify installation.

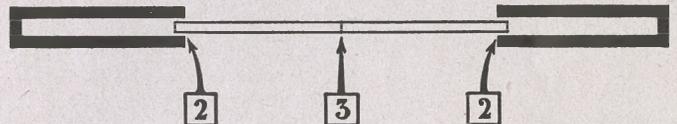
Weather strips at head may vary slightly due to type of hanger employed. Architects are invited to submit their problems to us for study. We will gladly furnish shop drawings.

IMPORTANT—In requesting information and estimates, a sketch, drawing or detailed description will greatly facilitate our work.



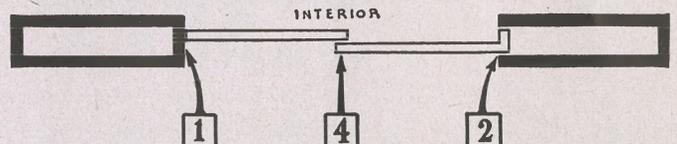
SINGLE DOOR WITH POCKET

See Detail No. 5 for weatherstripping at Head



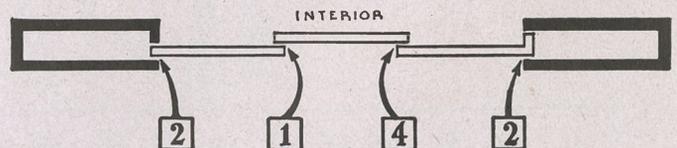
DOUBLE DOORS—SINGLE TRACK & POCKETS

See Detail No. 5 for weatherstripping at Head



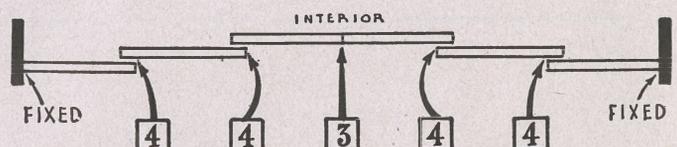
DOUBLE DOORS—DOUBLE TRACK & POCKET

See Detail No. 6 for weatherstripping at Head



TRIPLE DOORS—DOUBLE TRACK & POCKETS

See Detail No. 6 for weatherstripping at Head



MULTIPLE DOORS & TRACKS—NO POCKETS

See Detail No. 6 for weatherstripping at Head



METAL WEATHER STRIPS

**Representatives in Principal Cities of
the United States and Canada • • • •**

THE COMPANY—The ACCURATE Metal Weather Strip Co. has been manufacturing equipment of this kind for forty-three years, starting in a very modest way and successfully building the business until today it is among the outstanding in the industry.

MANUFACTURING FACILITIES—Due to unusually efficient manufacturing facilities making possible personal supervision and complete control of every step in fabrication, purchasers of all "ACCURATE" Metal Weather Strips are assured of dependable workmanship and prompt service. All departments are located under one roof in a completely equipped modern seven story fireproof building which is owned by the company.

ARCHITECTURAL SERVICE—Satisfactory results from weather strip depends upon three major factors—(1) quality of equipment; (2) selection of equipment designed to meet the individual conditions and requirements and (3) proper installation. Where time permits, we strongly urge that you permit us to submit complete and specific recommendations.

ACCURATE METAL WEATHER STRIP CO., INC.
216 East 26th Street, New York 10, N. Y.
